



Dart Aerospace Ltd.
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Canada

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D4020-11
Job Sheet 170493-A



Part No: D4020-11

Job Qty: 20 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev:B as per dwg revA 10.03.15 verified by; EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

use left overs

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/10/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	20 pcs		2/12/18	0.04	2.42	Waterjet1		<i>2-12</i>
120	QC	20 pcs		2/12/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	20 pcs		2/12/18	0.00	0.00	Packaging3		<i>13-2-12</i>
140	QC21-SA	20 Ea		2/12/18	0.00	0.00	QC21		<i>DAS 21</i>

Part Op 100 - 1-Cut as per Dwg D4020

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - LOCATION: WA004

140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

FEB 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	53.8800 sf (2.694 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304EX0.75-16F	54	459	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310	<i>24,34</i>	
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850	<i>2,880</i>	
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280	<i>17,310</i>	
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470	<i>15,500</i>	
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150	<i>20,180</i>	

Plex 2/8/18 1:30 PM dart.leroux.jason

DART
AEROSPACE
S041136



End Mesh, Basket

PART NO:
Original Serial #: S041136
Revision:
Operation:
Change No:

D4020-11

Start up Operation
Job No: 170493-A
02/11/18

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